



Minimal Expanding Foam



Technical
Data Sheet

Revision: 02/18/21

Window & Door
installs

Insulating wall
panels

Electrical outlets

Pipes & Vents



No Shrinkage



**Excellent Adhesion
to Almost All Substrates**



Easy Application

Product:

Minimal Expanding Foam is a one-component, self-expanding, ready to use polyurethane foam with propellants, which are completely harmless to the ozone layer.

Characteristics:

- Permanent color
- Paintable
- Mildew resistant
- Very good adhesion on many materials
- Very easy application
- Low Expansion
- Will not bow or bend window and door frames

Applications:

- Installing of window and door frames
- Filling of cavities
- Sealing of openings in roof construction
- Creation of a soundproof screen
- Mounting and sealing of window and door frames
- Connecting of insulating materials and roof construction
- Application of a soundproofing layer on motors
- Improving thermal isolation in cooling systems
- Installation of air conditioners

Packaging:

Aerosol can 12 oz.

Shelf life:

- 18 months in unopened packaging in a cool and dry storage place at temperatures between 41°F and 77°F
- Always store can with the valve pointed upwards

Application Instructions:

Shake the aerosol can for at least 30 seconds. Fit the adapter on the valve. Apply a fine water spray to the surface which needs to be clean and free of grease and dust. Turn around the canister and extrude the foam carefully by applying pressure on the trigger. Fill holes and cavities approximately 40-50% as the foam will expand. Shake canister regularly during application. If foam is applied in several layers, moisten between each layer of foam. Fresh foam can be removed using acetone. Cured Foam can only be removed mechanically. Application temperature 41°F to 95° F. (68°F to 77°F recommended)

Meets:

ASTM C-1620
AAMA 812-04
UL 723

ASTM E-84
AAMA 812-10
UL 1715

Remarks:

- Always moisten surfaces in order to improve curing and cellular structure
- Cured PU foam must be protected from UV-radiation by painting or applying a top layer of sealants (silicone, MS Polymer, etc.)
- For the filling of large volumes apply product in layers and moisten between each layer
- We recommend preliminary compatibility tests on surfaces on which PU foams have not been applied previously
- Always store canister with the valve pointed upwards.





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Technical Data:

Base	Polyurethane
Consistency	Stable Foam
Curing System	Moisture-cure
Skin Formation (68° F/65% R.H)	7 – 8 minutes
Drying Time (68° F/65% R.H)	Dust-free after 20 – 25 minutes
Cure Rate – Straw (68° F/65% R.H)	40 minutes for a 1/8" bead
Cure Rate – Gun Foam (68° F/65% R.H)	30 minutes for a 1/8" bead
Cure Rate – Genius Gun (68° F/65% R.H)	45 minutes for a 1/8" bead
Yield – Straw Foam	4.9 gallon cured foam
Yield – Gun Foam	11 gallon cured foam
Yield – Genius Gun Foam	6.6 gallon cured foam
Yield (ASTM C-1536) – Straw Foam	1500 linear feet for a 1/4" bead
Yield (ASTM C-1536) – Gun Foam	4315 linear feet for a 1/4" bead
Yield (ASTM C-1536) – Genius Gun Foam	2279 linear feet for a 1/4" bead
Shrink	None
Post Expansion	None
Cellular Structure	70 – 80% closed cell
Color	Champagne
Insulation Factor	3.9 – 4.1 for 1 inch
Water Absorption	1% Vol
Shelf Life	18 months
Application Temperature	41° F to 95° F
Service Temperature	-40° F to 194° F

(*) These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. Test results are averages obtained under laboratory conditions. Reasonable variations can be expected.

Health - and Safety Recommendation:

- Apply the usual industrial hygiene
- Wear gloves and safety goggles
- Remove cured foam by mechanical means only, never burn away

Limited Warranty:

DYNATEX warrants product to be of good quality and will replace or, at our election, refund the purchase price of any products proved to be defective. Satisfactory results depend not only upon quality products, but also upon many factors beyond our control. Therefore, except for such replacement or refund, DYNATEX MAKES NO WARRANTY OR GUARANTEE, EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, RESPECTING ITS PRODUCTS, and DYNATEX shall have no other liability with respect thereto. Any claim regarding product defect must be received in writing one (1) year from the date of shipment. No claim will be considered without such written notice or after the specified time interval. User shall determine the suitability of the products for the intended use and assume all risks and liability in connection therewith.

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